

# ALFAFIX ST

## Technological instructions no.: 21-3

### Composition:

polymer binding substances, micro-ground lime filler, biocide agents (protection against moulds, fungi and algae)

### General description:

ALFAFIX ST is one component water soluble acrylate material for thin-layer adhesion. It is used for adhesion of glass-fibre wall papers and light polystyrene ceiling tiles.

### Merits:

water soluble adhesive for wall papers, it is a component part of BALET 1 system

### Unit of measure:

kg

### Consumption per m2:

0,3 to 0,6 kg/m2. Consumption depends on use, way of adhesion and base flatness.

### Spreading capacity:

44,4 m2 / bucket (20 kg) according to the sealing and plainness of the base

### Grain size:

not mentioned

### Packing:

The product is packed in 20 kg plastic portable buckets

### Customs code:

3214900000

### Colour scheme:

natural tint

### Thinning:

It is applied in consistency delivered by the producer.

### Bases:

It can be attached to common bases (consistent fixed render, concrete, gas silicate, foam concrete, burnt building materials, plaster boards, chipboards). The adhesion is not possible to lime or glue paints. Such instable layers must be removed before application by regrating or grinding. When attached to not firm and volume unstable bases (cement-fibre, chipboards, wood-fibre boards, fibreglass etc.) especially in spaces exposed to significant changes of humidity and temperatures, the corresponding base preparation and adhesion technology must be set according to concrete conditions by consultation with the producer. Absorbent bases are impregnated by penetration solution. A double penetration must be done with highly absorbent bases or bases repaired by previous regrating of lime or glue paints. For base impregnation the penetration coatings NL, EH or AD are used, eventually painting by the HC-4 base paint. Lightweight not absorbent bases – EPS, reground polyurethane or expanded polystyrene need not be impregnated.

### Warning:

The mentioned information are compiled upon current status of technique. They represent general instructions upon our application experience and material test results. However they cannot include local conditions at its application and due to this any legal liability cannot be deduced from them. In doubt or need of solution of specific technical questions please contact us.

### Preparation of the material:

The material is delivered in suitable consistency for application. Before use it is only

mixed, the best by a mixing adapter on electric drill. The mixing time is 1 to 2 minutes according to the mixing device. The material is processed under temperatures from +5 °C to +30 °C, while temperature of the base, attached material, dry mixture and water before mixing must also be within this temperature range.

### Workability period:

not mentioned

### Description of application:

The ALFAFIX ST adhesive cement is applied by a suitable paintbrush or PUR roll with medium structure onto prepared base. Adjacent surfaces (windows, doors, banisters, switchgear boxes etc) must be protected against pollution by a suitable foil, removable or protective paints etc. Any polluted area must be cleaned in time because removal of dried material is difficult.

### Flatness requirements:

not mentioned

### Climatic conditions during application:

Range of working temperatures is from +5 °C to +30 °C, while the temperature of the base, attached material and adhesive cement must also be within the said range. It is not recommended to realise the works under rain nor under higher temperatures on directly sunlit surfaces. In such a case the directly sunlit surfaces should be suitably shaded. The applied material must be suitably protected against frost and rain until complete drying.

### Safety regulations:

ALFAFIX ST is not a flammable liquid in the sense of the ?SN 65 0201 standard. It does not contain any toxic organic solvents. It is not classified as a dangerous substance (preparation) in the sense of the Act. no. 356/2003 Coll. as amended.  
Content VOC : 5,1 g/l mass ready to use.

### First aid:

Protect your eyes and skin against stain, do not eat, smoke nor drink during the work. After the work wash your hands with water and soap and apply and reparation cream. If your eyes are hit, rinse them with water minimally for 15 minutes. If consumed immediately rinse mouth, drink minimally 0,5 l of water, do not invoke vomiting and always seek medical help.

### Recommended tools:

paintbrush, PUR roll with medium structure

### Quality:

The product is certified for the mentioned use and tested by accredited testing laboratory. At production the product is controlled by the company laboratory subject to the certified quality management system subject to the ?SN EN ISO 9001 standard.

### Storage:

The product must be stored in original packing protected against humidity, direct sunlight under temperatures minimally +5 °C. Under the mentioned conditions is the storage life 6 months from the production date. Production date is marked on the packing.

### Liquidation:

Liquidation of not used remains is done by avoidance of access of air and after drying it is liquidated as building waste. Used packaging is liquidated as other waste according to the valid legislation.